

Early Chevy Steering Rack Supplemental Instructions



Installing our 1937-54 Chevy car IFS kit will require that you use the supplied hardware kit including two angled shims to get the rack to mount to the crossmember and clear the frame. The idea of the shim is to tilt the rack & pinion back so that a low profile u-joint can be used to connect your steering



This photo was taken from the bottom looking up. The shim on the outside of the bracket will have the thick section down and the shim on the inside of the frame bracket will have the thin side down. The idea here is the outside shim tilts the rack back, the inside opposing shim goes the opposite way so that you have a flat surface for the washer and locknut. Make sure when everything is tight that the bolt is long enough to fully engage the locknut.

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Hardware kit HK10025

Another view from the bottom looking up, this is showing placement of all the hardware. Notice the opposing shims.



You should have over a 1/2" clearance between the crossmember and the u-joint when installed correctly. Some trimming of the stock frame flange to clean the u-joint may be needed. This modification will not affect the structural integrity of the frame.

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