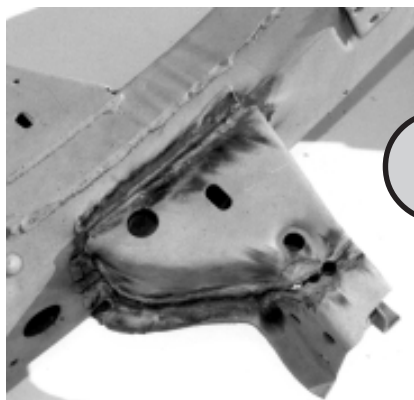


1955-57 Chevy "No Measure" Kit

ENGINE/TRANSMOUNT INSTRUCTIONS

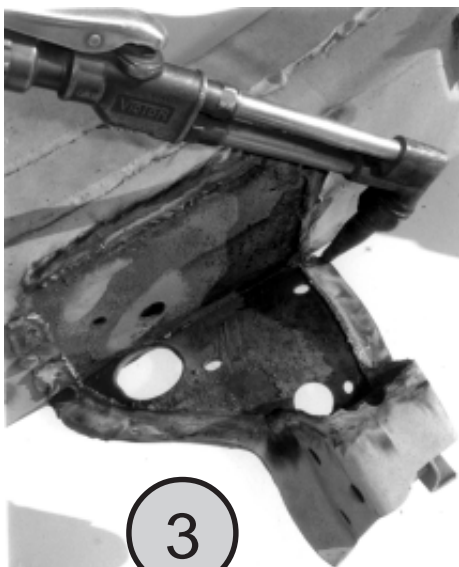
That's right! We've designed this kit so it can be installed without the use of any measuring devices! Simply bolt the entire kit onto the engine & trans & drop it in the chassis & weld it in place. The trans crossmember with brackets may have to be bolted on after the engine & trans are installed.

1



2

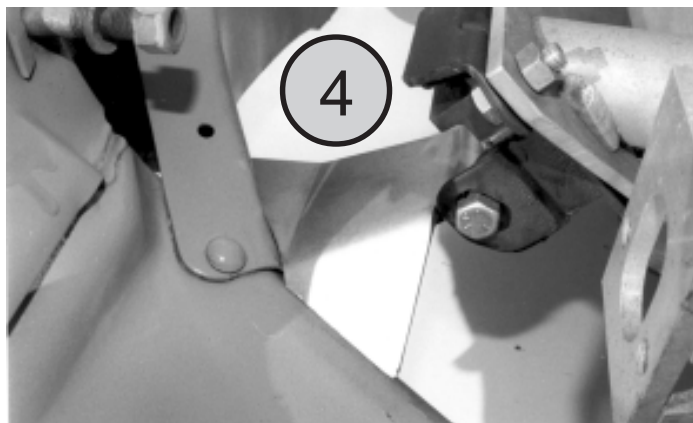
Since you'll be installing a later side mount engine, you'll need to remove the old side bellhousing mounts. Start by cutting the top off as shown.



3

Next, cut the bottom half away from the chassis. Grind the area smooth & add a little paint.

Fastener Quantity	Fastener Size	Fastener Location
4	3/8 NC x 1 1/4 GR 8 Bolts	Crossmember-to-frame brackets
4	3/8 NC Nylock Nuts	
8	3/8 Thru Hard Washers	
2	7/16 NC x 1 1/4 GR 8 Bolts	Transmission Pad to Crossmember
2	7/16 Thru Hard Washers	
2	7/16 NC x 4 GR 8 Bolts	Motor Mounts
2	7/16 NC Nylock Nuts	
10	7/16 SAE Thru Hard Washers	
6	3/8 NC x 3/4 GR 8 Bolts	
6	3/8 Lockwashers	



4

With the engine-mount bracket bolted to the new rubber mounts and the engine centered in the frame, the brackets fit tight into the corner of the frame just below the upper a-arm cross shaft studs. Don't weld yet.

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“NO MEASURE” ENGINE/TRANS MOUNT - Con't

Our crossmember brackets for the inside of the frame rails feature all the correct holes to accept any GM transmission length. The 2 holes indicated are for the GM turbo 350. These holes go toward the front of the frame.

5

DRIVERS
SIDE REAR

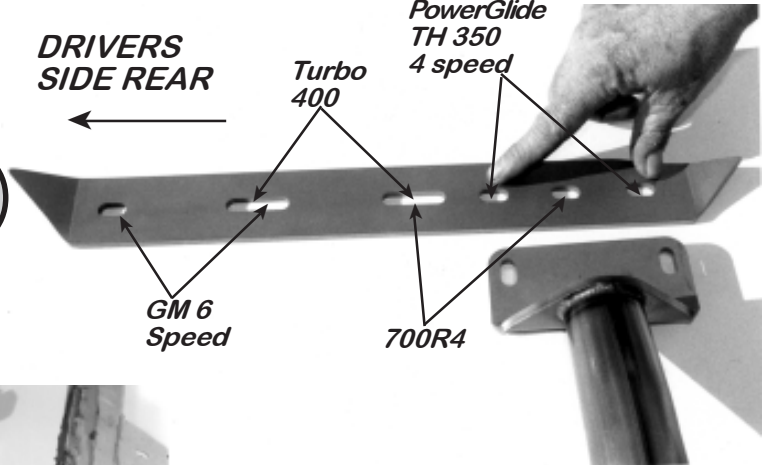


PowerGlide
TH 350
4 speed

Turbo
400

GM 6
Speed

700R4

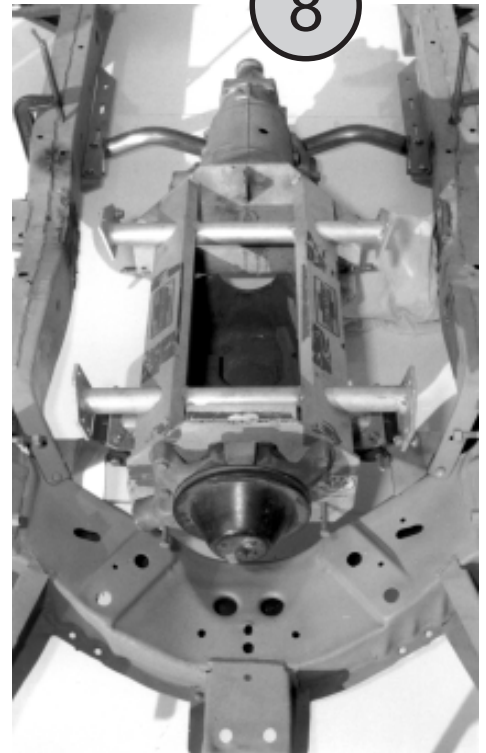


6

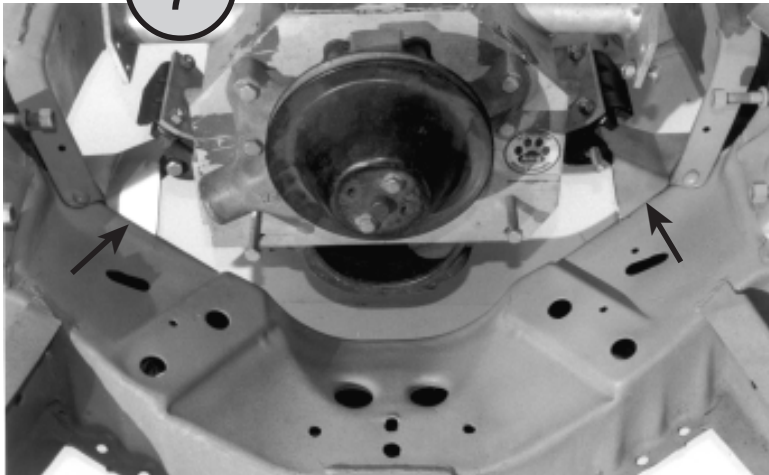
To hold the crossmember frame brackets 1/4" above the bottom of the frame for welding, use 2 pieces of 1/4" strap. The bottom strap, held by the clamp, should over-lap to the inside of the frame and the 2nd strap is used as a spacer to keep the frame brackets 1/4" above the bottom of the chassis for welding.

WELD LAST... with everything bolted and clamped together, do a final alignment inspection. If brackets are lined-up to your satisfaction, tack each bracket first, then do your final weld last!

8



7



Both motor mount brackets when bolted to the mounts will line-up in both forward corners of the chassis as shown in photo #4.

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WARNING: Installation of any component or kit should only be performed by persons experienced in the installation and proper operation of SUSPENSION SYSTEMS. It is also the responsibility of the person installing any SUSPENSION SYSTEM or kit to determine the suitability of the component or kit for that particular application.

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